

Instruction Sheet "TransferJet" Ink Jet Heat Transfer Papers

For printing on fabrics such as Mouse Pads, Shirts, Etc.

Printing Instructions

If printing a **Graphics and/or Text**:

1. In print options, select plain paper as your paper type and turn the mirror image option on.
2. Set the printing mode to photograph.
3. For textiles anything higher than 200-250 DPI is not necessary and will not produce better results. Using this lower setting will result in using less inks and will help speed up the printing process!

DO NOT OVERSATURATE COLORS. IT **WILL NOT** ENHANCE THE TRANSFER COLOR & IT WILL ULTIMATELY CAUSE BLEEDING BECAUSE OF EXCESSIVE INK LAID DOWN. A LITTLE COLOR WILL GO A LONG WAY!

4. After printing transfer with the Ink jet printer, allow the transfer to dry thoroughly (we suggest 5-15 minutes).
COLOR MAY SEEM DULL BUT WILL INTENSIFY WHEN APPLIED!

Please note: If you are using an Epson C82, C84 or another printer with pigment inks (ie: DuraBrite)

Please follow these instructions.

While these inks are very durable and produce excellent results, some changes need to be made in order to correct the yellowing of the ink that you might experience after heat press application.

1. Lower temperature to approximately 350-360° F.
2. Increase time to approximately 8-15 seconds.
3. Make sure your image resolution is no higher than 200 or 250 D.P.I. max. (This is for all textile items)

Don't worry you will still get photo quality results! Anything over 200 DPI is overkill for textile printing.

Color Balancing your image in a quality software program such as Adobe Photoshop® would be a great help to provide professional quality imaging results.

Transferring Instructions for Mouse Pads, Shirts, Etc.

Tips For Commercial Quality Results: On shirts it is best to use Cotton/Polyester (50/50) shirts because they do not fray in the wash and they do not hold excessive moisture such as 100% cotton does. If shirt is 100% cotton, it will have the tendency to absorb excessive moisture. This can lead to bleeding problems. To avoid this, **it's best to pre-heat T-shirt until all the steam is out.** For cotton/polyester shirts and mouse pads no pre-heating is needed. Place heat transfer paper (image side down) over the shirt or mouse pad and apply with iron or heat press. See below for further instructions..

Application Instructions

COMMERCIAL INSTRUCTIONS -For use with a heat press machine

Hot Peel Instructions:

1. After the image has dried from printing, approximately 5-15 minutes, cut outer edge of image (for shirts, tote bags, etc) leaving approximately a 1/8" border around the image. The edge will disappear after the first wash.
2. For mouse pads no cutting is needed! The image should be 1/8" larger than the pad on all sides. After pressing just lift paper, it leaves a clean edge.
3. Press the image at 370°- 380° F for 4-7 seconds with the heat press, using moderate pressure. The press should snap closed firmly!
4. Quickly peel the transfer starting at the corner. **Do not wait peel immediately. USE CAUTION, PAPER WILL BE HOT!**

HOME USE INSTRUCTIONS For use with a home iron.

Important: Use a dry iron and place mouse pad/shirt, etc. on an ironing board or if using a table top make sure you put a towel down to protect the table. Additionally, place tin foil under the item to be pressed. This will help trap the heat because some home irons do not get hot enough.

Hot Peel Instructions:

1. After the image is dry from printing, approximately 5-15 minutes, cut outer edge of image (for shirts, tote bags, etc) leaving approximately a 1/8" border around the image. The edge will disappear after the first wash.
2. For mouse pads no cutting is needed! The image should be 1/8" larger than the pad on all sides. After pressing just lift paper, it leaves a clean edge.
3. Set the iron to the hottest temperature and **do not add water to the iron.** When ironing onto a T-shirt, double fold the shirt so that the area that the image will be transferred to is facing upward. Iron the area for a few seconds without the transfer paper.
4. Place the image face down onto the fabric. Iron the back of the image for a few seconds and let cool for about 10 seconds. Iron the perimeter of the image first, starting at the lower left corner and moving upward along the side to the top left corner. Next, iron the top center of the image moving slowly to the bottom center of the image. Re-iron the image VERY SLOWLY using medium to high pressure. Continue ironing until you have completely traced the sides of the image. This entire process should take about 60-70 seconds for an 8"x 10" image surface. Follow-up by ironing the whole image quickly, heating all of the transfer paper again for approximately 10-13 seconds.
5. Quickly peel the transfer starting at the corner **immediately** after the ironing process. **USE CAUTION, PAPER WILL BE HOT!**

Washing Instructions for Shirts:

Wash inside out in COLD WATER. **DO NOT USE BLEACH.** Place into the dryer **IMMEDIATELY** and do not hang to dry. Do not iron the shirt's image surface again.

www.BestBlanks.com Tel: 954-989-1250
Worldwide Industries Group, Inc.