



Making A Lasting Impression!™



### Directions for Imaging Subacrylic

**Please Note:** Some (not all) acrylic blanks have a protective paper covering on the sublimatable side. This must be removed prior to sublimating.

Sublicrylic is a specially prepared, factory coated acrylic specifically for dye sublimation decoration.

- Print your image with dye sublimation ink onto transfer paper; do not 'mirror' the print, as you will be placing the image into a clear substrate.
- Place the printed transfer paper image on the Sublicrylic blank and secure transfer paper to blank with heat tape.
- The print should be placed onto the white coated side of the Sublicrylic.
- Place the Sublicrylic blank with transfer paper (on top) facing the heating platen.
- Place the Sublicrylic Method Heat Pad (sold separately) over the transfer paper.
- Press at medium high to high pressure and 400F degrees for 7 - 7.5 minutes.
- Heat and pressure will activate the sublimation ink, forcing the inks through the white coating to the surface.
- After pressing, allow the imaged Sublicrylic to cool naturally by placing the imaged side down onto a clean work surface and place a heavy object on top of it to prevent warping.

**Other items you'll need:**

- Heat Resistant Tape
- Sublicrylic Method Heat Pad
- SubliJet PowerDriver Setting: Use Unisub Products

**Recommended Sublimation Paper:**

- AccuPlot
- TexPrintXP

**Recommended (Table Top) Heat Presses:**

- Swing-Away models such as
  - Geo Knight DK20S
  - Hotronix Fusion
  - Hix Swingman15

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